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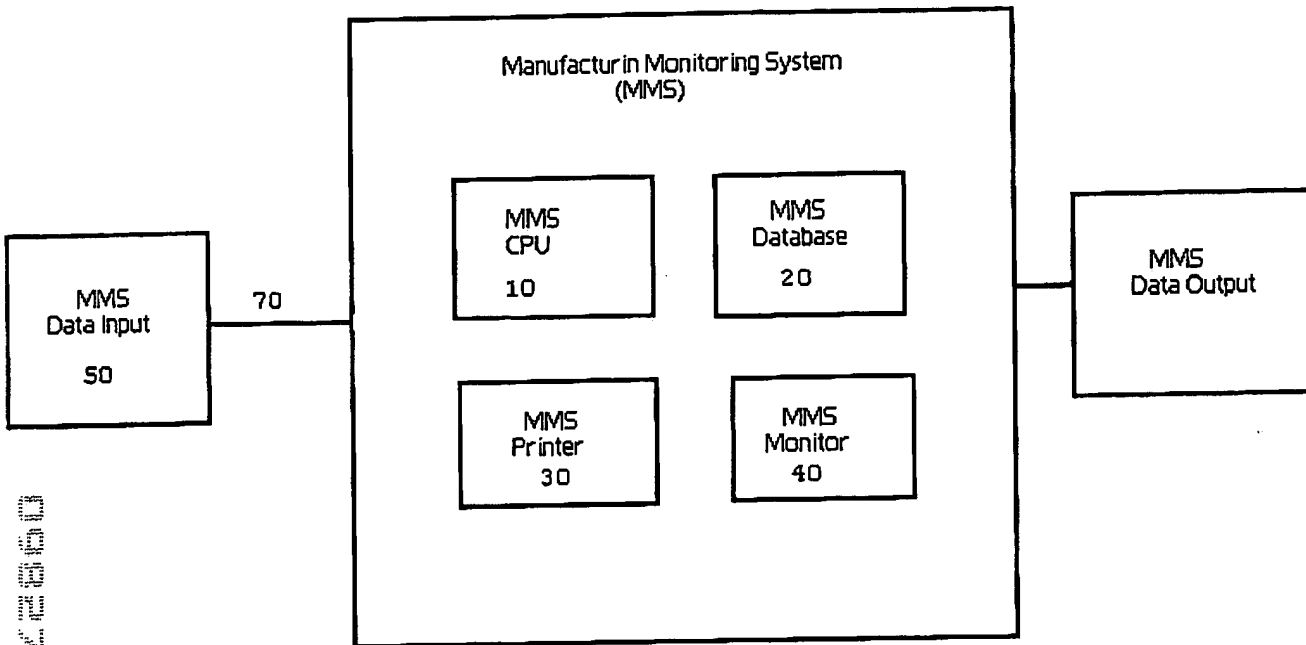


Figure 2

109040" 40523860

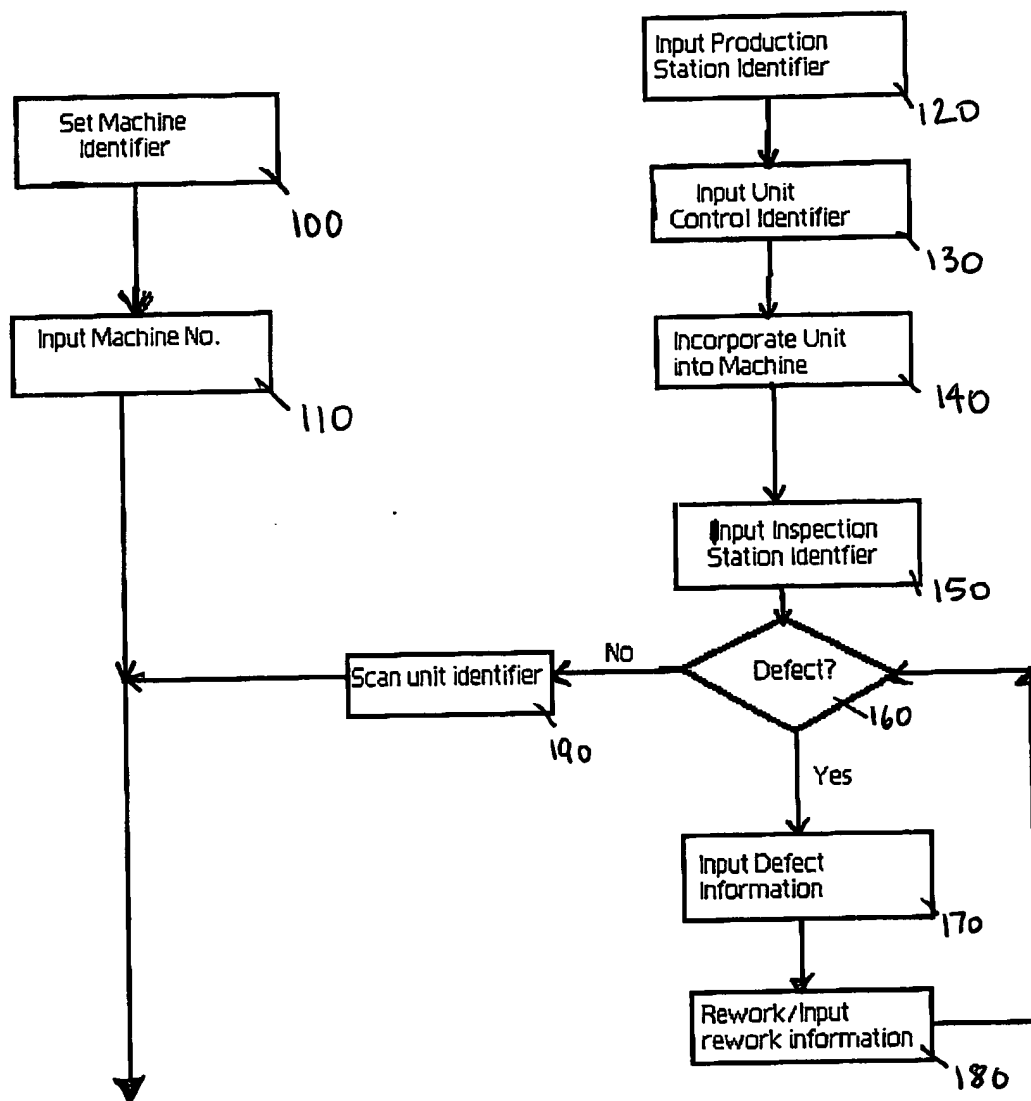


Figure 3.

Serial No

Machine No 2299110016

QA Insp. Name
Alicia - 00073
Ellen - 02120
Em - 01945
Heriberto - 00369
Rita - 00406
Rose - 02365
Socorro - 00461
Victor - 04508

Inspection Date

Log on

Log off

Date 5/31/00

Month May-00

List All QA Insp. Mach.

List All QA Defect

Print Out Traveller

Exit

188

Insp Station Employee # Defect Time

Defect

Grade Responsible

Repair

0

191 196 199

Note

191

193

194

195

191

196 199

199

Afcio 650

270

Current Data (From Last Working Day 4:00 PM to Today 4:00 PM)

QC Stations

X

	Def	Insp	Rate
AQ-01	14	88	0.159
AQ-02	6	87	0.069
AQ-03	6	85	0.071
AQ-04	0	85	0
AQ-05	2	83	0.024
AQ-06	0	86	0
AQ-07	2	85	0.024
AQ-08	3	84	0.036
AQ-09	1	84	0.012
AQ-10	1	84	0.012
AU-01	2	88	0.023
AU-02	3	76	0.04
AU-03	3	75	0.04

Prod Main	22	0.262
Prod Sub	6	0.072
J-7	4	0.048
Loc	0	0
PCB	1	0.012
Eng	0	0
QC	0	0
No Info	0	0
Others	2	0.024
Under Review	7	0.084

Total Defect 44 ~ 400

N/C Defect 1 ~ 390

Insp. Q'ty 84

Failure Rate 0.513

Refresh to Latest Data

Return to Main Screen

300 310 320 330

340 350 360

380
370

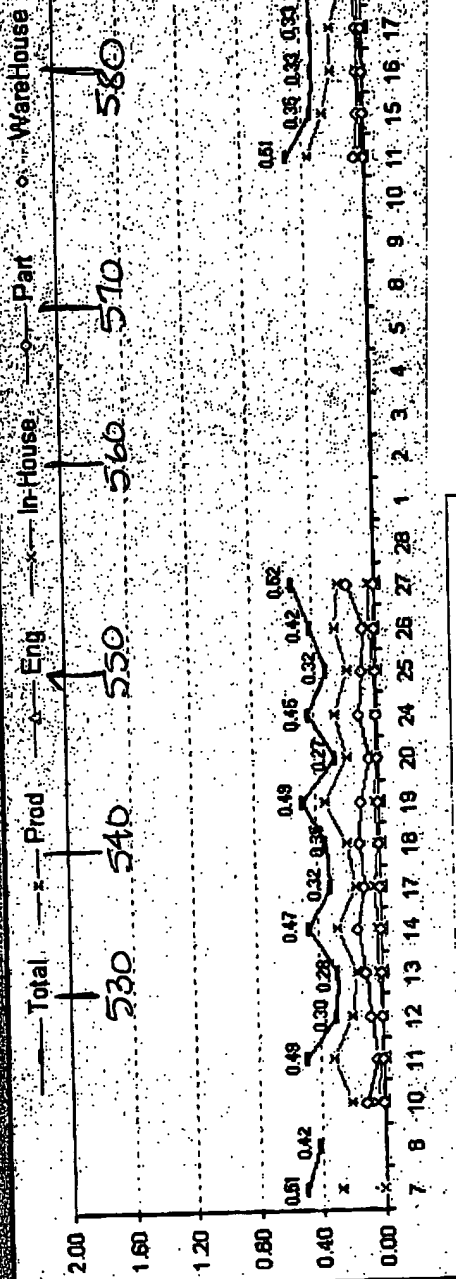
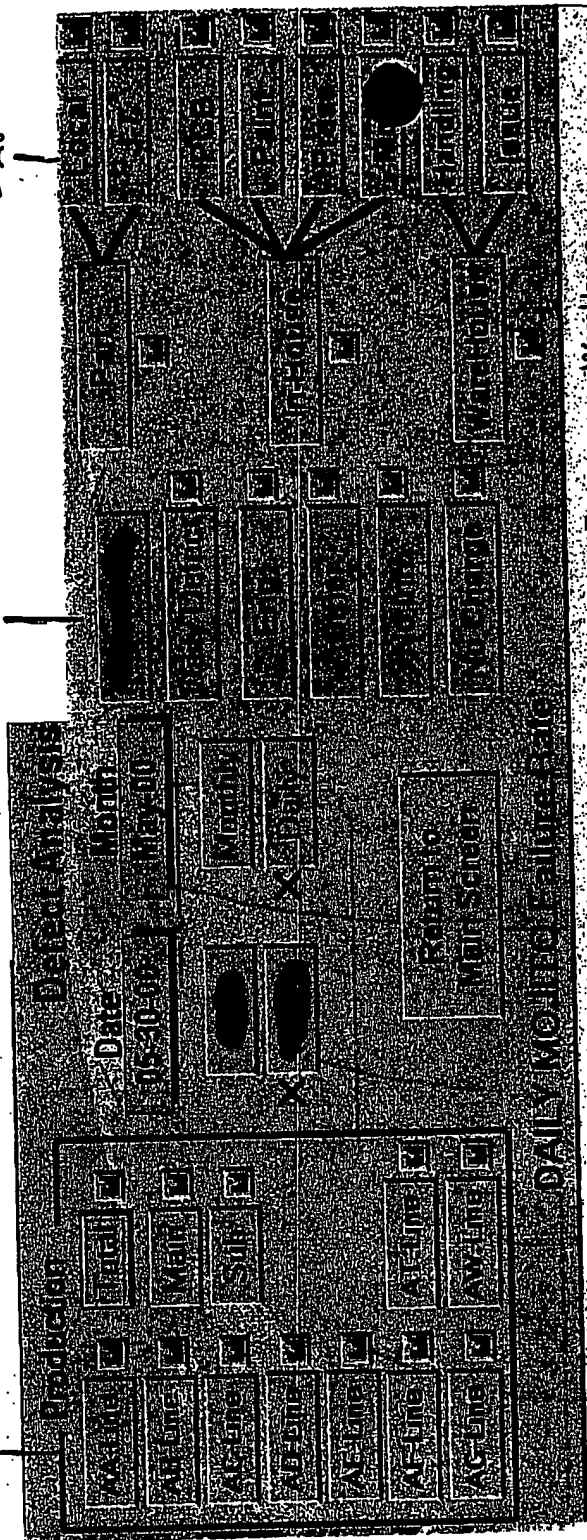


Figure 7

SCANNED, # 12

600 610 620 630 640 650 660 670 680 690 700 710

Date	Input		QC Output		Packing Output		Work in Process	
	Total		Total		Total		Total	
5/25/00	95	95	93	101	101	82	0	82
5/24/00	95	95	100	102	102	88	0	88
5/23/00	96	96	105	115	115	95	0	95
5/22/00	82	82	78	57	57	114	0	114
5/18/00	94	94	85	86	86	89	0	89
5/17/00	91	91	87	115	115	81	0	81
5/16/00	94	94	90	60	60	105	0	105
5/15/00	86	86	90	94	94	71	0	71
5/11/00	93	93	85	82	82	79	0	79
5/10/00	66	73	7	1	74	68	5	73
5/9/00		91			84	3	72	75
5/8/00		73			81	3	65	68
5/5/00		62		1	63	3	73	76

FIGURE 8

Input

